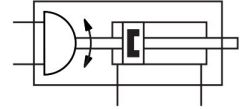


# Swivel/linear unit DSL-32-80-270-CC-A-S2-KF-B

Part number: 556709

FESTO



## Data sheet

| Feature  | Value  |
|--|--|
| Cushioning angle   | 12 deg   |
| Rotation angle adjustment range                              | 0 deg...246 deg  |
| Stroke   | 80 mm  |
| Piston diameter  | 32 mm  |
| Swivel angle   | 0 deg...246 deg  |
| Cushioning   | Shock absorber at both ends<br>Elastic cushioning rings/plates at both ends                |
| Mounting position  | optional   |
| Fine adjustment  | -3 deg   |
| Mode of operation  | Double-acting  |
| Design   | Vane   |
| Position detection   | Via proximity switch   |
| Variants   | Through piston rod   |
| Protection against torque/guide                              | Via ball bearings  |
| Operating pressure   | 2.5 bar...8 bar  |
| Max. impact speed  | 500 mm/s   |
| Max. swivel frequency at 0.6 MPa (6 bar, 87 psi)             | 0.7 Hz   |
| Rotary angle backlash  | 0.05 deg   |
| Repetition accuracy  | 0.1 deg  |
| Operating medium   | Compressed air to ISO 8573-1:2010 [7:4:4]  |
| Note on operating and pilot medium                           | Lubricated operation possible (in which case lubricated operation will always be required) |
| Corrosion resistance class CRC                               | 1 - Low corrosion stress   |
| LABS (PWIS) conformity                                       | VDMA24364-B2-L   |
| Ambient temperature  | -10 °C...60 °C   |
| Dynamic load torque  | 1 Nm   |
| Theoretical force at 0.6 MPa (6 bar, 87 psi), return stroke  | 294 N  |
| Theoretical force at 0.6 MPa (6 bar, 87 psi), advance stroke | 403.5 N  |
| Theoretical torque at 0.6 MPa (6 bar, 87 psi)                | 10 Nm  |
| Permissible mass moment of inertia                           | 0.00017 kgm <sup>2</sup>   |
| Product weight   | 3280 g   |
| Basic weight for 0 mm stroke                                 | 3280 g   |

| <b>Feature</b>                     | <b>Value</b>                                    |
|------------------------------------|---|
| Additional weight per 10 mm stroke | 109 g   |
| Type of mounting                   | Either:<br>Clamped in T-slot<br>Via male thread |
| Pneumatic connection               | G1/8  |
| Material cover                     | Wrought aluminium alloy<br>Anodised             |
| Material seals                     | TPE-U(PU)                                       |
| Material housing                   | Wrought aluminium alloy<br>Smooth anodised      |
| Material piston rod                | Tempered steel                                  |