

STEP BITS

Kwik Stepper® Step Bits



SPECIFICATIONS

Hole Sizes	From 1/8" through 1-3/8" (3.2 - 34.9 mm)
Capacity	Cut up through 3/8" (9.5 mm) mild steel, copper, brass, aluminum, wood, plastic and laminates

- Unique split-tip design penetrates through steel faster.
- Resists walking or skidding, even on round surfaces.
- Balanced, double-flute construction requires less pressure, does the work for you.
- Designed and manufactured in USA.

CAT. NO. UPC NO. DESCRIPTION

35884	35884	Kwik Stepper® Step Bit Kit	03607	03607	Kwik Stepper® Step Bit Kit
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CAT. NO.	UPC NO.	DESCRIPTION	03607	35884
34401	34401	1/2" Multi-Hole Step Bit	•	•
34403	34403	7/8" Multi-Hole Step Bit	•	•
30008	30008	1-1/8" Multi-Hole Step Bit	•	•
35936	35936	Plastic Case	•	•

Single-hole bits are designed to drill one indicated hole size through a series of steps from bit tip to full size.	1/2" (12.7 mm) Single-Hole Step Bit	1/2" (12.7 mm) Multi-Hole Step Bit	1/2" (12.7 mm) Multi-Hole Step Bit	13/16" (20.6 mm) Multi-Hole Step Bit	7/8" (22.2 mm) Single-Hole Step Bit	7/8" (22.2 mm) Multi-Hole Step Bit	1-1/8" Electrician's Step Bit	1-3/8" (34.9 mm) Multi-Hole Step Bit	9.7 mm (.382") Multi-Hole Step Bit	30.5 mm (1.201") Multi-Hole Step Bit	32.5 mm (1.280") Multi-Hole Step Bit	METRIC
Multi-hole bits allow you to drill a hole in any of the stated diameters.												

SIZE		CAT./UPC NO.										
INCHES	mm	34410	34401	36402	30005	34411	34403	30008	36414	36018	36020	36022
1/8"	3.2		✓									
5/32"	4.0		✓									
3/16"	4.8	✓		✓	✓			✓				
7/32"	5.6	✓										
1/4"	6.4	✓		✓	✓			✓				
9/32"	7.1	✓										
5/16"	7.9	✓		✓	✓			✓				
11/32"	8.7	✓										
3/8"	9.5	✓		✓	✓			✓				
0.382"	9.7											✓
13/32"	10.3		✓									
7/16"	11.1		✓		✓			✓				
15/32"	11.9		✓									
0.492"	12.5											
1/2"	12.7	✓	✓	✓	✓			✓	✓			
9/16"	14.3				✓			✓				
0.598"	15.2											✓ Pg-9
5/8"	15.9					✓		✓				
0.638"	16.2											✓ ISO-16
11/16"	17.5					✓		✓				
0.732"	18.6											✓ Pg-11
3/4"	19.1					✓		✓				
0.803"	20.4											✓ Pg-13
13/16"	20.6				✓			✓				✓ ISO-20
7/8"	22.2					✓		✓	✓			
0.886"	22.5						✓	✓	✓			✓ Pg-16
1.00"	25.4											✓ ISO-25
1.114"	28.3											✓ Pg-21
1-1/8"	28.6								✓	✓		
1.201"	30.5									✓		
1-7/32"	31.0									✓		
1-1/4"	31.8									✓		
1.280"	32.5											✓ ISO-32
1-3/8"	34.9											
Overall Length		1-7/8" (47.6 mm)	3-3/8" (85.7 mm)	3-7/16" (87.3 mm)	3-7/16" (87.3 mm)	2-7/16" (61.9 mm)	3-9/16" (90.5 mm)	2-15/16" (74.6 mm)	3-1/8" (79.4 mm)	1-7/8" (47.6 mm)	3-3/4" (95.3 mm)	3-3/8" (85.7 mm)
Minimum Chuck Size		3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)						
Maximum Material Thickness		10 gauge (3.5 mm)	10 gauge (3.5 mm)	3/8" (9.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	1/4" (6.4 mm)	1/4" (6.4 mm)
Bit Extension		901	901	901	901	—	—	—	—	901	—	—