

Hoppy Bender

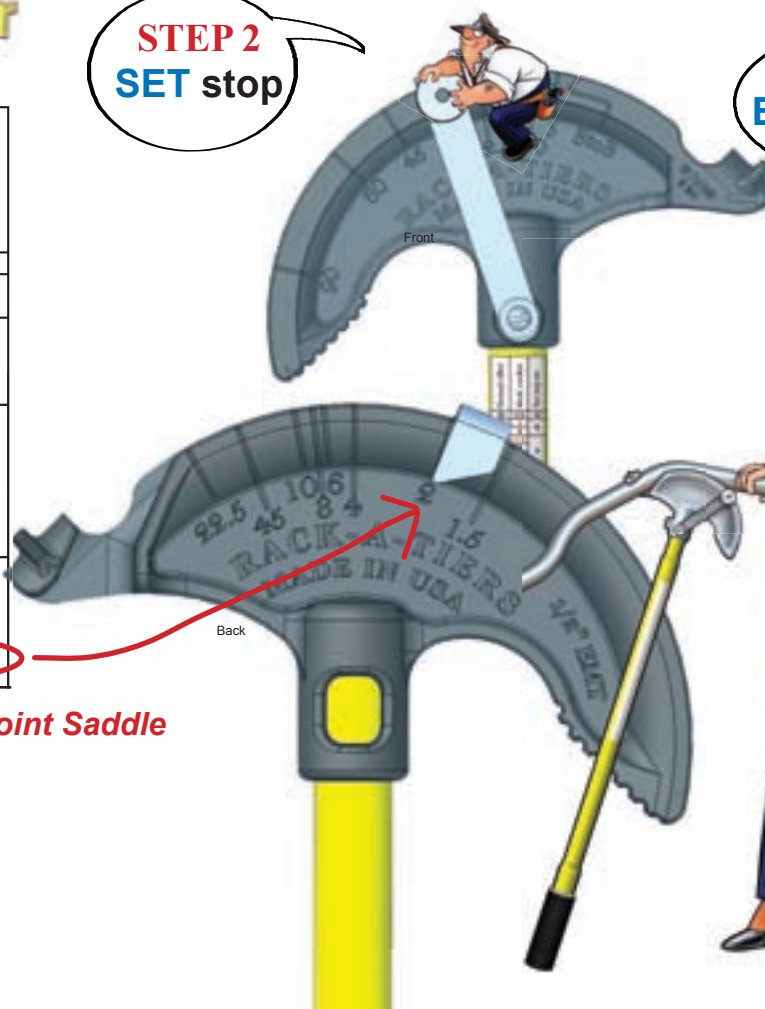
STEP 1
Read table &
MARK conduit



| Desired offset | Mark conduit | Set stop on |
|----------------|--------------|-------------|
| 3/8 | 3 3/4 | 10 |
| 1/2 | 4 | 8 |
| 3/4 | 6 | |
| 3/4 | 4 1/2 | |
| 1 | 6 | 6 |
| 1 1/4 | 7 1/2 | |
| 1 1/2 | 9 | |
| 1 1/2 | 6 | |
| 1 3/4 | 7 | |
| 2 | 8 | 4 |
| 2 1/4 | 9 | |
| 2 1/2 | 10 | |
| 2 3/4 | 11 | |
| 3 | 12 | |
| 3 | 6 | |
| 3 1/4 | 6 1/2 | |
| 3 1/2 | 7 | |
| 3 3/4 | 7 1/2 | |
| 4 | 8 | 2 |
| 4 1/4 | 8 1/2 | |

STEP 2
SET stop

STEP 3
BEND conduit



Example of 4" Offset or 4 Point Saddle

1. **MARK** conduit 8" intervals
2. **SET** stop on 2 multiplier
3. **BEND** conduit to stop

1/2" Bender-Part # 57050

3/4" Bender-Part # 57075

Pipe Spring Bender



YOU CAN
COLD BEND

RIGID PVC PIPE WITHOUT
PIPE COLLAPSE OR FRACTURE

- NO HEAT GUNS
- NO HEAT BLANKETS
- FEWER PVC FITTINGS

FASTER AND EASIER
THAN CUTTING AND GLUEING
FACTORY FITTINGS

HOW?

INSERT THE PIPE SPRING INTO THE PIPE
AND BEND ACROSS YOUR KNEE!!

Cold PVC Pipe Bender

One Size-Fits ALL Knees!

Definition of Cold

NOTE: **Pipe should be 50° F or warmer.** PVC pipe requires slight over bending which will "pop back" a few degrees upon the release of bending pressure.

Hang up that heat gun and can that glue can. Your knee is faster and the Pipe Spring Bender makes it easy to bend 1/2" & 3/4" PVC. For more radius bends use EMT bender. Add a little brute force and you can bend 1" too. Believe it!

1/2" Part #58050

3/4" Part #58075

1" Part #58100

Hoppy Bender

Don't get bent out of shape!

Get the New Hoppy Bender

Even the most complicated bends made

**As Easy As
1,2,3**

MARK, SET, BEND

Offsets, 3 & 4 point saddles, 90° bends always perfect and done in a

Fraction Of The Time!



Hoppy Bender's Unique Features

- A "Stop" attached to the Bender head used to create exact and repeatable bends every time.
- Simplified "Multipliers" engraved into the bender for placing the "stop" prior to making offsets and four-point saddles.
- Special 22.5 and 45 degree marks engraved into the bender for placement of conduit bend marks as well as standard degree marks for stop placement, used together for bending three-point saddles without reversing the conduit in the shoe.
- Handy reference charts attached to the handle for locating bend marks.

HOPPY BENDER FIELD TEST

LOCATION: YORK, PENNSYLVANIA

DATE: JANUARY 5, 2008

TESTED BY: 20+YEAR JOURNEYMEN

BENDS: 9, including 3-offsets, 3- 4 Point Saddles, 3- 3 Point Saddles

Traditional Bender – 83 Minutes

Hoppy Bender – 27 Minutes

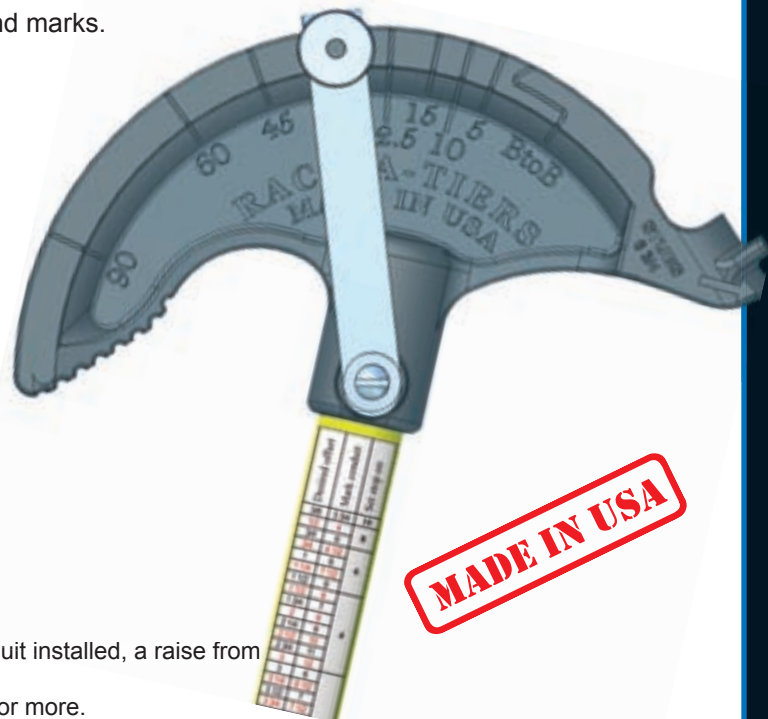
Paid for itself in less than 3 hours!!

WOW – Not only FAST but so EASY TO USE!!!

(Please recycle your old benders as you will not need them anymore)

Caution:

The excitement of this bender may cause over bidding, excessive conduit installed, a raise from the boss, and the desire to let the apprentice bend the conduit. Consult your doctor if the conduit bending excitement lasts for 4 hours or more.



*Rack-A-Tiers is not responsible for high blood pressure caused by too many jobs awarded to Hoppy Bender users.