



Discrete I/O Modules (Input)

Input modules provide the interface between the PLC and external input devices such as proximity sensors, push buttons, switches, and BCD thumbwheels. Output modules provide the interface between the PLC and external output devices such as contactors, interposing relays, BCD displays and indicator lamps. GE offers a variety of modules that support different voltage ranges and types, current capacity, isolation and response time to meet your application needs.

	IC694ACC300	IC694MDL230	IC694MDL250	IC694MDL231	IC694MDL240
Product Name	PACSystems RX3i DC Voltage Input Simulator, 8/16 Points	PACSystems RX3i AC Voltage Input Module, 120 VAC Isolated, 8 Point Input	PACSystems RX3i AC Voltage Input Module, 120 VAC Isolated, 16 Point Input	PACSystems RX3i AC Voltage Input Module, 240 VAC Isolated, 8 Point Input	PACSystems RX3i AC Voltage Input Module, 120 VAC, 16 Point Input
Lifecycle Status	Active	Active	Active	Active	Active
Module Type	Input Simulator	Discrete Input	Discrete Input	Discrete Input	Discrete Input
Backplane Support	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions
Number of Slots Module Occupies on Backplane	1	1	1	1	1
Input Voltage Range	N/A	0-132 VAC	0-132 VAC	0-264 VAC	0-132 VAC
Input Current (mA)	N/A	14.5	14.5	15	12
Number of Points	16	8	16	8	16
Response Time (ms)	20 on/30 off	30 on/45 off	30 on/45 off	30 on/45 off	30 on/45 off
Trigger Voltage	N/A	74-132	74-132	148-264	74-132
Points per Common	16	1	1	1	16
Diagnostic Supported	N/A	N/A	N/A	N/A	N/A
Connector Type	Switches	Terminal Block (20 screws), included with module.	IC694TBBx32 or IC694TBSx32. Sold Separately.	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.
Internal Power Used	120 mA @ 5 VDC	60 mA @ 5 VDC	60 mA @ 5 VDC	60 mA @ 5 VDC	90 mA @ 5 VDC



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	IC694MDL260	IC694MDL241	IC694MDL632	IC694MDL634	IC694MDL645
Product Name	PACSystems RX3i AC Voltage Input Module, 120 VAC, 32 Point Input	AC/DC Voltage Input Module, 24 VAC/VDC	PACSystems RX3i DC Voltage Input Module, 125 VDC Pos/Neg Logic, 8 Point Input	PACSystems RX3i DC Voltage Input Module, 24 VDC Pos/Neg Logic, 8 Point Input	PACSystems RX3i DC Voltage Input Module, 24 VDC Pos/Neg Logic, 16 Point Input
Lifecycle Status	Active	Active	Active	Active	Active
Module Type	Discrete Input	Discrete Input	Discrete Input	Discrete Input	Discrete Input
Backplane Support	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions
Number of Slots Module Occupies on Backplane	1	1	1	1	1
Input Voltage Range	0-132 VAC	0-30 VDC	0-150 VDC	0-30 VDC	0-30 VDC
Input Current (mA)	12	7	4.5	7	7
Number of Points	32	16	8	8	16
Response Time (ms)	30 on/45 off	12 on/28 off	7 on/7 off	7 on/7 off	7 on/7 off
Trigger Voltage	74-132	11.5-30	90-150	11.5-30	11.5-30
Points per Common	16	16	4	8	16
Diagnostic Supported	N/A	N/A	N/A	N/A	N/A
Connector Type	IC694TBBx32 or IC694TBSx32. Sold Separately.	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.
Internal Power Used	90 mA @ 5 VDC	80 mA @ 5 VDC; 125 mA @ 24 VDC	40 mA @ 5 VDC	45 mA @ 5 VDC; 62 mA @ 24 VDC Isolated Isolated	80 mA @ 5 VDC; 125 mA @ 24 VDC Isolated



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	IC694MDL646	IC694MDL654	IC694MDL655	IC694MDL660	IC695MDL664
Product Name	PACSystems RX3i DC Voltage Input Module, 24 VDC Pos/Neg Logic, FAST, 16 Point Input	PACSystems RX3i DC Voltage Input Module, 5/12 VDC (TTL) Pos/Neg Logic, 32 Point Input	PACSystems RX3i DC Voltage Input Module, 24 VDC Pos/Neg Logic, 32 Point Input	PACSystems RX3i DC Voltage Input Module, 24 VDC Pos/Neg Logic, 32 Point Input	PACSystems RX3i DC Voltage Input Module, 24VDC Positive Logic, Advanced Diagnostics, 16 Point Input
Lifecycle Status	Active	Active	Active	Active	Active
Module Type	Discrete Input	Discrete Input	Discrete Input	Discrete Input	Discrete Input
Backplane Support	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions	Universal PCI Slot Only
Number of Slots Module Occupies on Backplane	1	1	1	1	1
Input Voltage Range	0-30 VDC	0-15 VDC	0-30 VDC	0-30 VDC	0-30 VDC
Input Current (mA)	7	3.0 @ 5V, 8.5 @ 12 V	7	7	12.2
Number of Points	16	32	32	32	16
Response Time (ms)	1 on/1 off	1 on/1 off	2 on/2 off	0.5ms, 1.0ms, 2.0ms, 5ms, 10ms, 50ms and 100ms, selectable per module. On and off.	0.5ms, 1.0ms, 2.0ms, 5ms, 10ms, 50ms and 100ms, selectable per module. On and off.
Trigger Voltage	11.5-30	4.2-15	11.5-30	11.5-30	0.5 × VIN VDC
Points per Common	16	8	8	8	8
Diagnostic Supported	N/A	N/A	N/A	N/A	Open Wire, Short to DC Negative Input Pulse Test Short to DC Plus
Connector Type	Terminal Block (20 screws), included with module.	Fujitsu Connector	Fujitsu Connector	IC694TBBx32 or IC694TBSx32. Sold Separately.	IC694TBB032 or IC694TBS032
Internal Power Used	80 mA @ 5 VDC; 125 mA @ 24 VDC Isolated	5 VDC -195 mA @ 5 VDC; 12 VDC -440 mA @ 5 VDC	195 mA @ 5 VDC	300 mA @ 5 VDC	225 mA @ 5 VDC; 95 mA @ 3.3 VDC



Analog I/O Modules (Input)

GE offers easy-to-use analog modules and HART analog modules for control processes such as flow, temperature and pressure.

	IC694ALG232	IC694ALG233	IC695ALG600
Product Name	PACSystems RX3i Analog Input, Voltage, High Density (16 Channel) 16 Bit with advanced diagnostics	PACSystemsRX3i Analog Input, Current, High Density (16 Channel) 16 Bit with advanced diagnostics	PACSystems RX3i Analog Input. Configurable per channel for Current, Voltage, RTD, Thermocouple and Resistive. High Density (8 Channel) Requires High Density Terminal Block (IC694TBB032 or IC694TBS032). Cold Junction Compensation are available for Thermocouple configura- tions (IC695ACC600 contains 2 CJs)
Lifecycle Status	Active	Active	Active
Module Type	Analog Input	Analog Input	Universal Analog Input
Backplane Support	No Backplane Restrictions	No Backplane Restrictions	Universal Backplane Only. Uses PCI Bus.
Number of Slots Module Occupies on Backplane	1	1	1
Range	-10 V to +10 V, 0 to 10 V	0-20 mA, 4-20 mA, 4-20 mA Enhanced	Voltage: +50 mV, +150 mV, 0-5 V, 1-5 V, 0-10 V, +10 V; Current: 0-20 mA, 4-20 mA, +20 mA; Thermocouple Inputs: B, C, E, J, K, N, R, S, T; RTD Inputs: PT 385 / 3916, N 618 / 672, NiFe 518, CU 426; Resistance Inputs: 0 to 250 / 500 / 1000 / 2000 / 3000 / 4000 Ohms
HART Support	N/A	N/A	N/A
Channel-to-Channel Isolation	No	No	Two Groups of Four
Number of Channels	16 Single Ended, 8 Differential	16	8
Update Rate	Single Ended: 5 ms for all channels Differential: 3 ms all channels	6 ms all channels	10ms per Channel; 4 Channels = 40ms (1KHz filter) 127ms per Channel 4 Channels = 508ms (8Hz filter) Channels that are disabled are not scanned, shortening scan time.
Resolution	16 bit; ±10 V, 0.3125 mV, 1 LSB; 0-10 V, 0.3125 mV, 1 LSB	16 bit; 0-20 mA, 0.625 @ 181A/bit; 4-20 mA, 0.5 @ 181A/bit; 4-20 mA Enhanced, 0.5 @181A/bit	11 to 16 bits, depending on configured range and A/D filter frequency
Accuracy	0.25% at 25°C (77°F)	0.25% at 25°C (77°F)	Calibrated Accuracy at 25°C. Better than 0.1% of range (except 10 ohm CU RTD) Accuracy depends on A/D filter, data format, input noise, and ambient temperature.
Input Impedance	500K Ohms (single-ended mode) 1 MegaOhms (differential mode)	250 ohms	Current 249 ohms ±1%
Input Filter Response	23 Hz (single-ended mode) 38 Hz (differential mode)	23 Hz	Configurable: 8Hz, 12Hz, 16Hz, 40Hz, 200Hz, 1000Hz
Notch Filter	N/A	N/A	Yes
Diagnostics	Under Range/Over Range, Positive/Negative Rate of Change, High, High-High, Low, Low-Low	Under Range/Over Range, Open Wire, Positive/Negative Rate of Change, High, High-High, Low, Low-Low	Open Wire, Short Circuit, Positive/Negative Rate of Change, High, High-High, Low, Low-Low
Internal Power Used	112 mA (maximum) @ +5 VDC	120 mA @ +5 VDC	400 mA @ 5 V; 350 mA @ 3.3 V
External Power Requirement	110 mA (maximum) +24 VDC supply connected to TB1 on IC695CHSxxx	65 mA @ 24 VDC	N/A
Connector Type	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.	IC694TBBx32 or IC694TBSx32. Sold Separately.



Analog I/O Modules (Input)

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	IC695ALG608	IC695ALG616	IC695ALG628
Product Name	PACSystems RX3i Analog Input. Configurable per channel for Current or Voltage. High Density (8 Channel) Requires High Density Terminal Block (IC694TBB032 or IC694TBS032).	PACSystems RX3i Analog Input. Configurable per channel for Current or Voltage. High Density (16 Channel) Requires High Density Terminal Block (IC694TBB032 or IC694TBS032).	PACSystems RX3i Analog Input with HART Communications. Configurable per channel for Current or Voltage. High Density (8 Channel) Requires High Density Terminal Block (IC694TBB032 or IC694TBS032).
Lifecycle Status	Active	Active	Active
Module Type	Analog Input	Analog Input	Analog Input with HART Communications
Backplane Support	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.
Number of Slots Module Occupies on Backplane	1	1	1
Range	Current: 0 to 20 mA, 4 to 20 mA, ± 20 mA; Voltage: ± 10 V, 0 to 10 V, ± 5 V, 0 to 5 V, 1 to 5 V	Current: 0 to 20 mA, 4 to 20 mA, ± 20 mA; Voltage: ± 10 V, 0 to 10 V, ± 5 V, 0 to 5 V, 1 to 5 V	Current: 0 to 20 mA, 4 to 20 mA, ± 20 mA; Voltage: ± 10 V, 0 to 10 V, ± 5 V, 0 to 5 V, 1 to 5 V
HART Support	N/A	N/A	Get HART Device Information (Function 1) Simplified HART Pass-Thru Command (Function 2) Enterprise HART Pass-Thru Command (Function 3)
Channel-to-Channel Isolation	One Group of Eight	One Group of Sixteen	One Group of Eight
Number of Channels	8	16	8
Update Rate	All 8 Channels at 5 msec @ 500Hz. Performance is dependent on filtering.	All 16 Channels at 9 msec @ 500Hz. Performance is dependent on filtering.	All 8 Channels at 5 msec @ 500Hz. Performance is dependent on filtering and HART enabled channels could add 6 to 8 seconds.
Resolution	32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format	32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format	Selectable per channel
Accuracy	Calibrated Accuracy @ 13°C – 33°C with 8 Hz, 12 Hz and 16 Hz filter; 0 to 10 V, ± 10 V input types: 10 mV0 to 5 V, 1 to 5 V, ± 5 V input types: 5 mV0 to 20 mA, 4 to 20 mA, ± 20 mA input types: 20 μ A	Calibrated Accuracy @ 13°C – 33°C with 8 Hz, 12 Hz and 16 Hz filter; 0 to 10 V, ± 10 V input types: 10 mV0 to 5 V, 1 to 5 V, ± 5 V input types: 5 mV0 to 20 mA, 4 to 20 mA, ± 20 mA input types: 20 μ A	Calibrated Accuracy @ 13°C – 33°C with 8 Hz, 12 Hz and 16 Hz filter; 0 to 10 V, ± 10 V input types: 10 mV0 to 5 V, 1 to 5 V, ± 5 V input types: 5 mV0 to 20 mA, 4 to 20 mA, ± 20 mA input types: 20 μ A
Input Impedance	Current 249 ohms $\pm 1\%$	Current 249 ohms $\pm 1\%$	Current 249 ohms $\pm 1\%$
Input Filter Response	Configurable: 8Hz, 12Hz, 16Hz, 40Hz, 200Hz, 500Hz	Configurable: 8Hz, 12Hz, 16Hz, 40Hz, 200Hz, 500Hz	Configurable: 8Hz, 12Hz, 16Hz, 40Hz, 200Hz, 500Hz
Notch Filter	Yes	Yes	Yes
Diagnostics	Open wire, short circuit, positive/negative rate of change, High, High-High, Low, Low-Low	Open wire, short circuit, positive/negative rate of change, High, High-High, Low, Low-Low	Open wire, short circuit, positive/negative rate of change, High, High-High, Low, Low-Low
Internal Power Used	450 mA @ 5 V; 600 mA @ 3.3 V	450 mA @ 5 V; 600 mA @ 3.3 V	450 mA @ 5 V; 600 mA @ 3.3 V
External Power Requirement	N/A	N/A	N/A
Connector Type	IC694TBBx32, IC694TBSx32 or IC694TBC032 Sold Separately.	IC694TBBx32, IC694TBSx32 or IC694TBC032 Sold Separately.	IC694TBBx32 or IC694TBSx32. Sold Separately.



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	IC695ALG626	IC695ALG106	IC695ALG112
Product Name	PACSystems RX3i Analog Input with HART Communications. Configurable per channel for Current or Voltage. High Density (16 Channel) Requires High Density Terminal Block (IC694TBB032 or IC694TBS032).	PACSystems RX3i Isolated Analog Input Configurable per channel for Current or Voltage. High Density (6 Isolated Channels) Requires High Density Terminal Block (IC694TBB032 or IC694TBS032).	PACSystems RX3i Isolated Analog Input. Configurable per channel for Current or Voltage. High Density (12 Isolated Channels) Requires High Density Terminal Block (IC694TBB032 or IC694TBS032).
Lifecycle Status	Active	Active	Active
Module Type	Analog Input with HART Communications	Analog Input with Channel to Channel Isolation	Analog Input with Channel to Channel Isolation
Backplane Support	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.
Number of Slots Module Occupies on Backplane	1	1	1
Range	Current: 0 to 20 mA, 4 to 20 mA, ±20 mA; Voltage: ±10 V, 0 to 10 V, ±5 V, 0 to 5 V, 1 to 5 V	Current: 0 to 20 mA, 4 to 20 mA, ±20 mA; Voltage: ±10 V, 0 to 10 V, ±5 V, 0 to 5 V, 1 to 5 V	Current: 0 to 20 mA, 4 to 20 mA, ±20 mA; Voltage: ±10 V, 0 to 10 V, ±5 V, 0 to 5 V, 1 to 5 V
HART Support	Get HART Device Information (Function 1) Simplified HART Pass-Thru Command (Function 2) Enterprise HART Pass-Thru Command (Function 3)	N/A	N/A
Channel-to-Channel Isolation	One Group of Sixteen	Yes (250 VAC continuous, 1500 VAC for 1 minute per channel)	Yes (250 VAC continuous, 1500 VAC for 1 minute per channel)
Number of Channels	16	6	12
Update Rate	All 16 Channels at 9 msec @ 500Hz. Performance is dependent on filtering and HART enabled channels could add 6 to 8 seconds.	1 ms for all channels.	1 ms for all channels
Resolution	32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format	32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format	32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format
Accuracy	Calibrated Accuracy @ 13°C – 33°C with 8 Hz, 12 Hz and 16 Hz filter; 0 to 10 V, ±10 V input : types 10 mV0 to 5 V, 1 to 5 V, ±5 V input types: 5 mV0 to 20 mA, 4 to 20 mA, ±20 mA input types: 20 µA	±0.1% of span at 25°C, ±0.25% of span over operating temperature range	±0.1% of span at 25°C, ±0.25% of span over operating temperature range
Input Impedance	Current 249 ohms ±1%	Current = 250 ohms ±1%, Voltage >= 500k Ohms	Current = 250 ohms ±1%, Voltage >= 500k Ohms
Input Filter Response	Configurable: 8Hz, 12Hz, 16Hz, 40Hz, 200Hz, 500Hz	Configurable low-pass: 8Hz, 12Hz, 16Hz, 40Hz, 250Hz, and 1000Hz	Configurable: 8Hz, 12Hz, 16Hz, 40Hz, 250Hz, and 1000Hz
Notch Filter	Yes	N/A	N/A
Diagnostics	Open wire, short circuit, positive/negative rate of change, High, High-High, Low, Low-Low	Open wire, under range, over range, positive/negative rate of change, High, High-High, Low, Low-Low	Open wire, under range, over range, positive/negative rate of change, High, High-High, Low, Low-Low
Internal Power Used	450 mA @ 5 V; 600 mA @ 3.3 V	400 mA @ 5 V; 600 mA @ 3.3 V	800 mA @ 5 V; 600 mA @ 3.3 V
External Power Requirement	N/A	19.2 V to 30 VDC, Current required: 500 mA	19.2 V to 30 VDC, Current required: 500 mA
Connector Type	IC694TBBx32 or IC694TBSx32. Sold Separately.	IC694TBBx32 or IC694TBSx32. Sold Separately.	IC694TBBx32 or IC694TBSx32. Sold Separately.



Analog I/O Modules (Input)

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	IC694ALG220	IC694ALG221	IC694ALG222	IC694ALG223
Product Name	PACSystems RX3i Analog Input, Voltage, 4 Channel	PACSystems RX3i Analog Input, Current, 4 Channel	PACSystems RX3i Analog Input, Voltage, High Density (16 Channel)	PACSystems RX3i Analog Input, Current, High Density (16 Channel)
Lifecycle Status	Active	Active	Active	Active
Module Type	Analog Input	Analog Input	Analog Input	Analog Input
Backplane Support	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions
Number of Slots Module Occupies on Backplane	1	1	1	1
Range	-10 V to +10 V	4-20 mA, 0-20 mA	-10 V to ±10 V, 0 to 10 V	0-20 mA, 4-20 mA
HART Support	N/A	N/A	N/A	N/A
Channel-to-Channel Isolation	N/A	N/A	N/A	N/A
Number of Channels	4	4	1	16
Update Rate	4 ms all channels	2 ms all channels	13 ms all channels	13 ms all Channels
Resolution	12 bit; 5 mV/20 µA/bit	12 bit; 0-20 mA, 5 µA/bit; 4-20 mA, 4 µA/bit	12 bit; ±10 V, 5 mV/20 µA/bit; 0-10 V, 5 mV/20 µA/bit	12 bit; 0-20 mA, 5 µA/bit; 4-20 mA, 4 µA/bit; 4-20 mA Enhanced, 5µA/bit
Accuracy	±10 mV/40µA at 25°C (77°F)	0.1 % full scale	0.25% at 25°C (77°F)	0.25% at 25°C (77°F)
Input Impedance	>9 Megohms	250 ohms	250 ohms	250 ohms
Input Filter Response	17 Hz	325 Hz	200 Hz	200 Hz
Notch Filter	N/A	N/A	N/A	N/A
Diagnostics	N/A	N/A	N/A	N/A
Internal Power Used	27 mA @ 5 VDC; 98 mA @ 24 VDC Isolated	25 mA @ 5 VDC; 100 mA @ 24 VDC Isolated	112 mA @ 5 VDC; 4150 mA- User Supplied 24 VDC	120 mA @ 5 VDC; 65 mA-User Supplied 24 VDC
External Power Requirement	N/A	N/A	N/A	N/A
Connector Type	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.



Analog I/O Modules (Input)

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	HE693ADC410	HE693ADC420
Product Name	Isolated Analog Input Module, Voltage, 1500 VAC, Isolation	Isolated Analog Input Module, Current, 1500 VAC, Isolation
Lifecycle Status	Active	Active
Module Type	Analog Input	Analog Input
Backplane Support	No Backplane Restrictions	No Backplane Restrictions
Number of Slots Module Occupies on Backplane	1	1
Range	±10 V	4-20 mA, ±20 mA
Number of Channels	4	4
Channel-to-Channel Isolation	1500 VAC (RMS), ±2000 VDC	1500 VAC (RMS), ±2000 VDC
Input Impedance	1 Megohm	100 ohms
A/D Type, Resolution	Integrating, 18 bits	Integrating, 18 bits
Useable Resolution	13 bits plus sign	13 bits plus sign
I/O Required	4 %AI, 4 %AQ, 16 %I	8 %AI, 8 %AQ, 16 %I
Sample Rate	45 channels/second	45 channels/second
Analog Filtering	1 KHz, 3 pole Bessel	1 KHz, 3 pole Bessel
Digital Filtering	1-128 samples/update	1-128 samples/update
Maximum Error	.05% full scale	.05% full scale
Common Mode Range	1500 VAC (RMS), ±2000 VDC	1500 VAC (RMS), ±2000 VDC
Common Mode Rejection	>100 dB	>100 dB
Power Consumption at Steady State, Maximum	.7 W @ 5 V, 1.2 W @ 24 V	.7 W @ 5 V, 1.2 W @ 24 V
Connector Type	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.
External Power Requirement	N/A	N/A
Internal Power Used	140 mA @ 5 VDC; 50 mA @ 24 VDC Relay	140 mA @ 5 VDC; 50 mA @ 24 VDC Relay



Discrete I/O Modules (Output)

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	IC694MDL310	IC694MDL330	IC694MDL340	IC694MDL390
Product Name	PACSystems RX3i AC Voltage Output Module, 120 VAC, 0.5A, 12 Point Output	PACSystems RX3i AC Voltage Output Module, 120/240 VAC, 1A, 8 Point Output	PACSystems RX3i AC Voltage Output Module, 120 VAC, 0.5A, 16 Point Output	PACSystems RX3i AC Voltage Output Module, 120/240 VAC Isolated, 2A, 5 Point Output
Lifecycle Status	Active	Active	Active	Active
Module Type	Discrete Output	Discrete Output	Discrete Output	Discrete Output
Backplane Support	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions
Number of Slots Module Occupies on Backplane	1	1	1	1
Output Voltage Range	85-132 VAC	85-264 VAC	85-132 VAC	85-264 VAC
Number of Points	12	8	16	5
Isolation	N/A	N/A	N/A	Yes
Diagnostics	N/A	N/A	N/A	N/A
Load Current per Point	0.5 A	1 A	0.5 A	2:00 AM
Response Time (ms)	1 on 1/2 cy off	1 on 1/2 cy off	1 on 1/2 cy off	1 on 1/2 cy off
Output Type	Triac	Triac	Triac	Triac
Polarity	N/A	N/A	N/A	N/A
Points per Common	6	4	4	1
Connector Type	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.
Internal Power Used	210 mA @ 5 VDC	160 mA @ 5 VDC	315 mA @ 5 VDC	110 mA @ 5 VDC



Discrete I/O Modules (Output)

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	IC694MDL350	IC694MDL732	IC694MDL734	IC694MDL740
Product Name	PACSystems RX3i AC Voltage Output Module, 120/240 VAC Isolated, 2A, 16 Point Output	PACSystems RX3i DC Voltage Output Module, 12/24 VDC Positive Logic, 0.5A, 8 Point Output	PACSystems RX3i DC Voltage Output Module, 125 VDC Pos/Neg Logic, 6 Point Output	PACSystems RX3i DC Voltage Output Module, 12/24 VDC Positive Logic, 0.5A, 16 Point Output
Lifecycle Status	Active	Active	Active	Active
Module Type	Discrete Output	Discrete Output	Discrete Output	Discrete Output
Backplane Support	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions
Number of Slots Module Occupies on Backplane	1	1	1	1
Output Voltage Range	74-264 VAC	12-24 VDC	11-150 VDC	12-24 VDC
Number of Points	16	8	6	16
Isolation	Yes	N/A	N/A	N/A
	N/A	N/A	N/A	N/A
Diagnostics				
Load Current per Point	Per Point 2A max. @ 30°C & 1A max. @ 60°C (Linear derating)	0.5 A	1 A	0.5 A
Response Time (ms)	1 on 1/2 cy off	2 on/2 off	7 on/5 off	2 on/2 off
Output Type	Triac	Transistor	Transistor	Transistor
Polarity	N/A	Positive	Positive/Negative	Positive
Points per Common	1	8	1	8
Connector Type	IC694TBBx32 or IC694TBSx32. Sold Separately.	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.
Internal Power Used	110 mA @ 5 VDC	50 mA @ 5 VDC	90 mA @ 5 VDC	110 mA @ 5 VDC



Discrete I/O Modules (Output)

Input modules provide the interface between the PLC and external input devices such as proximity sensors, push buttons, switches, and BCD thumbwheels. Output modules provide the interface between the PLC and external output devices such as contactors, interposing relays, BCD displays and indicator lamps. GE offers a variety of modules that support different voltage ranges and types, current capacity, isolation and response time to meet your application needs.

	IC694MDL741	IC694MDL742	IC694MDL752	IC694MDL753
Product Name	PACSystems RX3i DC Voltage Output Module, 12/24 VDC Negative Logic, 0.5A, 16 Point Output	PACSystems RX3i DC Voltage Output Module, 12/24 VDC Positive Logic ESCP, 1A, 16 Point Output	PACSystems RX3i DC Voltage Output Module, 5/24 VDC (TTL) Negative Logic, 0.5A, 32 Point Output	PACSystems RX3i DC Voltage Output Module, 12/24 VDC Positive Logic, 0.5A, 32 Point Output
Lifecycle Status	Active	Active	Active	Active
Module Type	Discrete Output	Discrete Output	Discrete Output	Discrete Output
Backplane Support	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions
Number of Slots Module Occupies on Backplane	1	1	1	1
Output Voltage Range	12-24 VDC	12-24 VDC	5, 12-24 VDC	12-24 VDC
Number of Points	16	16	32	32
Isolation	N/A	N/A	N/A	N/A
Diagnostics	N/A	N/A	N/A	N/A
Load Current per Point	0.5 A	1 A	0.5 A	0.5 A
Response Time (ms)	2 on/2 off	2 on/2 off	0.5 on/0.5 off	0.5 on/0.5 off
Output Type	Transistor	Transistor	Transistor	Transistor
Polarity	Negative	Positive	Negative	Positive
Points per Common	8	8	8	8
Connector Type	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.	Fujitsu Connector	Fujitsu Connector
Internal Power Used	110 mA @ 5 VDC	130 mA @ 5 VDC	260 mA @ 5 VDC	260 mA @ 5 VDC



Discrete I/O Modules (Output)

Input modules provide the interface between the PLC and external input devices such as proximity sensors, push buttons, switches, and BCD thumbwheels. Output modules provide the interface between the PLC and external output devices such as contactors, interposing relays, BCD displays and indicator lamps. GE offers a variety of modules that support different voltage ranges and types, current capacity, isolation and response time to meet your application needs.

	IC694MDL754	IC695MDL765	IC694MDL930	IC694MDL916	IC694MDL931
Product Name	PACSystems RX3i DC Voltage Output Module, 12/24 VDC Positive Logic with ESCP (Self Healing), 0.75A, 32 Point Output	RX3i DC Voltage Output Module, 24/125 volt DC 2A Smart Digital Output module, 16 Point Output	PACSystems RX3i AC/DC Voltage Output Module, Relay, N.O., 4A Isolated, 8 Point Output	PACSystems RX3i AC/DC Voltage Output Module, Relay, N.O., 4A Isolated, 16 Point Output	PACSystems RX3i AC/DC Voltage Output Module, Relay, N.C. and Form C, 8A Isolated, 8 Point Output
Lifecycle Status	Active	Active	Active	Active	Active
Module Type	Discrete Output	Discrete Output	Discrete Output	Discrete Output	Discrete Output
Backplane Support	No Backplane Restrictions	Universal Backplane Only. Uses PCI Bus.	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions
Number of Slots Module Occupies on Backplane	1	1	1	1	1
Output Voltage Range	12-24 VDC	18 to 30VDC 105 to 132 VDC	0 to 125 VDC, 5/24/125 VDC nominal 0 to 265 VAC (47 to 63 Hz), 120/240 VAC nominal	5 to 125 VDC 5/24/125 VDC nominal 5 to 250 VAC (47 to 63 Hz), 120/240 VAC nominal	0 to 125 VDC, 5/24/125 VDC nominal 0 to 265 VAC (47 to 63 Hz), 120/240 VAC nominal
Number of Points	32	16	8	16	8
Isolation	N/A	N/A	Yes	Yes	Yes
Diagnostics	Short Circuit Detection	<ul style="list-style-type: none"> • Output Pulse Test • Over temperature • Failed Switch Detection • Overload Detection and Shutdown • No-load Detection 	N/A	N/A	N/A
Load Current per Point	0.75 A	2 A	2 A	4 A	8 A
Response Time (ms)	0.5 on/0.5 off	1 msec maximum	15 on/15 off	10ms maximum (At nominal voltage excluding contact bounce)	15 on/15 off
Output Type	Transistor	Transistor	Relay	Relay	Relay
Polarity	Positive	Positive	N/A	N/A	N/A
Points per Common	16	16	1	1	1
Connector Type	IC694TBBx32 or IC694TBSx32. Sold Separately.	IC694TBBx32 or IC694TBSx32. Sold Separately.	Terminal Block (20 screws), included with module.	IC694TBBx32 or IC694TBSx32. Sold Separately.	Terminal Block (20 screws), included with module.
Internal Power Used	300 mA @ 5 VDC	540 mA @ 5.1 VDC; 152 mA @ 3.3 VDC	6 mA @ 5 VDC; 70 mA @ 24 VDC Relay	300 mA @ 5 VDC from backplane maximum (all outputs ON)	6 mA @ 5 VDC; 110 mA @ 24 VDC Relay