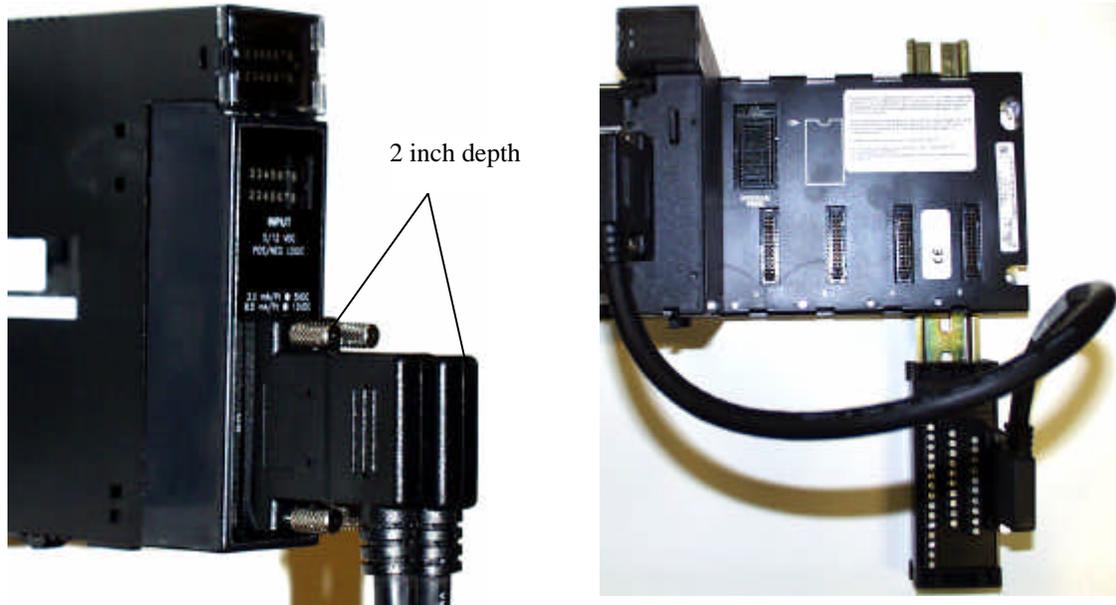


Series 90™-30 High Density I/O Cables and Terminal Block Quick Connect Cables with Right Angle Connection

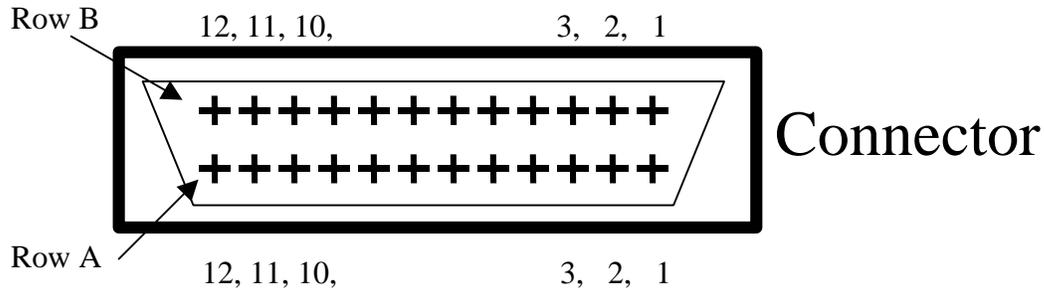


There are eight new right angle cables for the high density Series 90-30 I/O modules and Terminal Block Quick Connect. Two cables, the IC693CBL327 (**left side**) and IC693CBL328 (**right side**), have one connector on one end of the cable and finished wires on the other end. These cables are replacements for IC693CBL315 which has been obsoleted. The pin outs are the same as the old IC693CBL315.

The pin outs are the following:

Connector	Wire Pair #	Wire Color
A1	1	Brown
A2	1	Brown/Black
A3	2	Red
A4	2	Red/Black
A5	3	Orange
A6	3	Orange/Black
A7	4	Yellow
A8	4	Yellow /Black
A9	5	Dark Green
A10	5	Dark Green /Black
A11	6	Dark Blue
A12	6	Dark Blue /Black

Connector	Wire Pair #	Wire Color
B1	7	Violet
B2	7	Violet/Black
B3	8	White
B4	8	White/Black
B5	9	Gray
B6	9	Gray /Black
B7	10	Pink
B8	10	Pink /Black
B8	11	Light Blue
B10	11	Light Blue /Black
B11	12	Light Green
B12	12	Light Green /Black



Each pair has a solid color wire and an identical color wire with a black tracer. For example, Pair 1 has a solid brown wire paired with a brown wire with a black tracer.

The chart below lists the New Right Angle Cable Assemblies for the Series 90-30 Product Line. These cables will be used on the 32 point I/O modules and as interfaces to the Series 90-30 Terminal Block Quick Connect blocks.

Conversion Chart

New Catalog Numbers For Cables	Description	Old Catalog Numbers For Cables
IC693CBL327	32 PT I/O CBL- LEFT SIDE 24PN 90DEG 1M	IC693CBL315
IC693CBL328 *	32 PT I/O CBL- RIGHT SIDE 24PN 90DEG 1M	IC693CBL315
IC693CBL329	CBL ASM,2-24PN, 90DEG, LEFT SIDE , 1.0M (Connectors on both ends)	IC693CBL321
IC693CBL330 *	CBL ASM,2-24PN, 90DEG, RIGHT SIDE , 1.0M (Connectors on both ends)	IC693CBL321
IC693CBL331	CBL ASM,2-24PN, 90DEG, LEFT SIDE , 2.0M (Connectors on both ends)	IC693CBL322
IC693CBL332 *	CBL ASM,2-24PN, 90DEG, RIGHT SIDE , 2.0M (Connectors on both ends)	IC693CBL322
IC693CBL333	CBL ASM,2-24PN, 90DEG, LEFT SIDE , 0.5M (Connectors on both ends)	IC693CBL323
IC693CBL334 *	CBL ASM,2-24PN, 90DEG, RIGHT SIDE , 0.5M (Connectors on both ends)	IC693CBL323
Cable Kits		
IC693CBK001	Cable kit includes both the right (IC693CBL327) and left (IC693CBL328) cable for high density I/O modules	
IC693CBK002	Cable kit includes both the right (IC693CBL329) and left (IC693CBL330) cable for high density I/O modules	
IC693CBK003	Cable kit includes both the right (IC693CBL331) and left (IC693CBL332) cable for high density I/O modules	
IC693CBK004	Cable kit includes both the right (IC693CBL333) and left (IC693CBL334) cable for high density I/O modules	

❖ **Right side cables should be used with the Terminal Block Quick Connect IC693ACC334 and IC693ACC329, IC693ACC330, IC693ACC331, IC693ACC332, IC693ACC333, and IC693ACC337.**

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