

Micro 28 PLC



The Micro 28 PLC is big on features with the built-in 28 I/O (expandable to 140 I/O) points to fast cycle times, two built-in serial ports, robust instruction set, and generous memory to allow more flexible programming. And it's all packaged in a sturdy modular design for easy access and long-term durability. This all-in-one PLC gives you everything you need to control a wide variety of applications.

	IC200UDD212	IC200UDR005	IC200UDR006	IC200UDR228	IC200UDR010
Product Name	28 point (16) 12 VDC In, (12) 12 VDC Out, 0.7A, 12 VDC Powered	28 point (16) 24 VDC In, (11) Relay Out, (1) 24 VDC Out, 120/240 VAC Powered	28 point (16) 12 VDC In, (12) Relay Out, 12 VDC Powered	28 point (16) 24 VDC In, (11) Relay Out, (1) 24 VDC OUT, 12/24 VDC Powered	28 point (16) 24 VDC In, (11) Relay Out, (1) 24 VDC OUT, 24 VDC Powered
Lifecycle Status	Active	Active	Active	Active	Active
Number of Discrete Inputs/Outputs	16 In / 12 Out (Supports 4 Expansion Units)	16 In / 12 Out (Supports 4 Expansion Units)	16 In / 12 Out (Supports 4 Expansion Units)	16 In / 12 Out (Supports 4 Expansion Units)	16 In / 12 Out (Supports 4 Expansion Units)
Number of Analog Inputs/Outputs	Supports up to 4 analog expansion units (16 analog in/ 8 analog out)	Supports up to 4 analog expansion units (16 analog in/ 8 analog out)	Supports up to 4 analog expansion units (16 analog in/ 8 analog out)	Supports up to 4 analog expansion units (16 analog in/ 8 analog out)	Supports up to 4 analog expansion units (16 analog in/ 8 analog out)
Physical I/O Maximum	140	140	140	140	140
User Program Logic Memory (Words)	9 K	9 K	9 K	9 K	9 K
Registers (Words)	2 K	2 K	2 K	2 K	2 K
Analog Pots for Data Adjustment	Yes, 2				
Serial Port Connector Type	RJ-45 (RS-232) port 1 and DB-15 (RS-485 on port 2)	RJ-45 (RS-232) port 1 and DB-15 (RS-485 on port 2)	RJ-45 (RS-232) port 1 and DB-15 (RS-485 on port 2)	RJ-45 (RS-232) port 1 and DB-15 (RS-485 on port 2)	RJ-45 (RS-232) port 1 and DB-15 (RS-485 on port 2)
Protocols	Port 1, SNP, SNP X (Breakless); Port 2, SNP, SNP X (Breakless), RTU Master and Slave (2 and 4 wire RTU Slave), SNP Master, Serial Read and Write	Port 1, SNP, SNP X (Breakless); Port 2, SNP, SNP X (Breakless), RTU Master and Slave (2 and 4 wire RTU Slave), SNP Master, Serial Read and Write	Port 1, SNP, SNP X (Breakless); Port 2, SNP, SNP X (Breakless), RTU Master and Slave (2 and 4 wire RTU Slave), SNP Master, Serial Read and Write	Port 1, SNP, SNP X (Breakless); Port 2, SNP, SNP X (Breakless), RTU Master and Slave (2 and 4 wire RTU Slave), SNP Master, Serial Read and Write	Port 1, SNP, SNP X (Breakless); Port 2, SNP, SNP X (Breakless), RTU Master and Slave (2 and 4 wire RTU Slave), SNP Master, Serial Read and Write
Power Voltage	12 VDC	120/240 VAC	12 VDC	12/24 VDC	24 VDC
Input Power Supply Rating	8 Watts	26 VA	8 Watts	8 Watts	8 Watts
24 VDC User Power for Sensors	200 mA	200 mA	200 mA	140 mA	200 mA
Input Device Voltage	12 VDC	24 VDC	12 VDC	24 VDC	24 VDC
Maximum Type A and B Counters	4 Type A and 1 Type B @ 10Khz (16 bit)	4 Type A and 1 Type B @ 10Khz (16 bit)	4 Type A and 1 Type B @ 10Khz (16 bit)	4 Type A and 1 Type B @ 10Khz (16 bit)	4 Type A and 1 Type B @ 10Khz (16 bit)
Output Control Voltage	12 VDC	Relay Out	Relay Out	Relay Out	Relay Out
Relay Maximum Resistive Load Rating	N/A	2 Amps at 24 VDC and 240 VAC	2 Amps at 24 VDC and 240 VAC	2 Amps at 24 VDC and 240 VAC	2 Amps at 24 VDC and 240 VAC
Maximum Number of PWM/Pulse Outputs	4 @ 5Khz (32 bit)	1 @ 5Khz (16 bit)			
Dimensions (WxHxD) mm	150x90x76	150x90x76	150x90x76	150x90x76	150x90x76
Programming Software	VersaPro 1.1 or greater, Proficy Machine Edition Logic Developer	VersaPro 1.1 or greater, Proficy Machine Edition Logic Developer	VersaPro 1.1 or greater, Proficy Machine Edition Logic Developer	Proficy Machine Edition Logic Developer 5.0, Service Pack 3, Hotfix	VersaPro 1.1 or greater, Proficy Machine Edition Logic Developer
Portable Memory Module Support	No	No	No	No	No