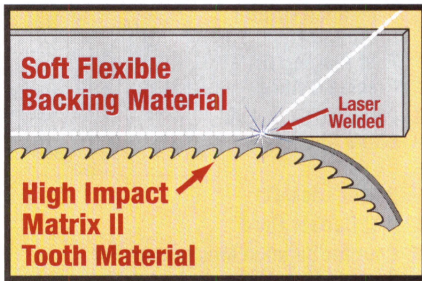




HEAVY-DUTY T-SHANK JIG SAW BLADES



■ BI-METAL:

Super hard wear resistant high speed steel (tooth area) **laser** welded to a flexible spring steel backing material.

■ Benefit:

Retains tooth hardness at high temperatures for metal cutting applications. Bi-metal construction allows the blade to flex and absorb impact without breaking while cutting nail embedded wood.

■ HIGH SPEED STEEL:

Tough durable tool steel blade with high tooth hardness.

■ Benefit:

Good general purpose metal cutting blade where blade flex or bending is minimal.

■ HIGH CARBON STEEL:

Tough durable carbon alloy blade with good tooth hardness and more flexibility than high speed steel.

■ Benefit:

Excellent economical wood and plastic cutting blade with good flexibility.



T-SHANK BLADES FIT JIG SAWS 6266-6, 6266-21, 6266-22, 6267-20, 6267-21, 6268-21, 6276-6 AND 6276-21 AND OTHER POPULAR BRANDS

	CATALOG NUMBER	QUANTITY PER PKG.	BLADE MATERIAL*	TEETH PER INCH	TOOTH TYPE	LENGTH (INCHES)	WIDTH (INCHES)	RECOMMENDED USE
GENERAL PURPOSE								
	48-42-5300	5	Bi-Metal	6	Milled & Set	4	9/32	Fast cutting, nail embedded wood
	48-42-5310	5	Bi-Metal	10	Milled & Set	4	9/32	Fast cutting, nail embedded wood
	48-42-5390	5	Bi-Metal	12	Milled, Wavy Set	3	3/16	Scroll cutting in wood & metal
	48-42-5200	5	High Carbon Steel	6	Milled & Set	4	9/32	Very fast rough cutting, wood
	48-42-5220	5	High Carbon Steel	8	Milled & Set	4	9/32	Fast straight cutting, wood
WOOD CUTTING								
	48-42-5302	5	Bi-Metal	6	Taper Ground	4	9/32	Very fast clean cutting
	48-42-5311	5	Bi-Metal	10	Taper Ground	4	9/32	Fast clean cutting
	48-42-5385	5	Bi-Metal	20	Taper Ground	3	3/16	Scroll cutting in wood & laminates
	48-42-5421	5	High Carbon Steel	6	Ground & Set	4	9/32	Very fast rough cutting
	48-42-5500	5	High Carbon Steel	6	Taper Ground	4	9/32	Very fast clean cutting
	48-42-5512	5	High Carbon Steel	6	Ground & Set	4	1/4	Very fast, rough curve cutting
	48-42-5240	5	High Carbon Steel	10	Taper Ground	4	9/32	Clean cutting
	48-42-5540	5	High Carbon Steel	10	Taper Ground	4	9/32	Reverse tooth, no top splinters
	48-42-5640	5	High Carbon Steel	12	Milled, Wavy Set	3	5/32	Clean scroll cutting
METAL CUTTING								
	48-42-5850	5	Bi-Metal	8	Milled & Set	4	9/32	Aluminum, non-ferrous metals
	48-42-5190	5	Bi-Metal	14	Milled, Wavy Set	3	9/32	Thick metal over 1/4 inch thick
	48-42-5192	5	Bi-Metal	14	Milled, Raker Set	5-1/4	9/32	Thick metal, tubing, etc.
	48-42-5121	5	Bi-Metal	18	Milled, Wavy Set	3	9/32	Metal over 1/8 inch thick
	48-42-5161	5	Bi-Metal	24	Milled, Wavy Set	3	9/32	Metal under 1/8 inch thick
	48-42-5166	5	Bi-Metal	24	Milled, Wavy Set	5-1/4	9/32	Thin metal under 1/8 inch thick
	48-42-5101	5	High Speed Steel	14	Milled, Wavy Set	3	9/32	Metal over 1/4 inch thick
SPECIAL APPLICATION								
	48-42-5700	5	High Carbon Steel	Knife	—	4	9/32	Rubber & foam materials



5 PACK "T" SHANK BLADE ASSORTMENT

49-22-1178 includes blades

48-42-5121

48-42-5161

48-42-5190

48-42-5300

48-42-5310

Metal Cutting
Metal Cutting
Metal Cutting
General Purpose
General Purpose



5 PACK "U" SHANK BLADE ASSORTMENT

49-22-1168

Optional equipment. Consists of one each blades Nos. 48-42-2120, 48-42-2160, 48-42-2190, 48-42-2300 and 48-42-2310 with 1/4" universal tang.

